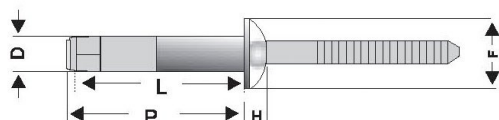


## H-Lock Rivets

### ALUMINIUM BODY AND MANDREL XX-AAD SERIES


**Material**
**Body:** 5056 (AlMg5)

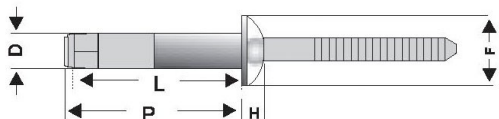
**Mandrel:** Aluminium Alloy

**Finish**
**Body:** Polished

**Mandrel:** Polished

Part Number	D mm inch nom	Hole Dia. mm (Inch)		L mm	P mm Max	Grip Range mm	F mm (Inch) Max	H mm (Inch) Max	Typical Ultimate Strength		
		Min	Max						Shear N (lbs)	Tensile N (lbs)	
AAD6409HL	6.4 (1/4)	6.7 (.264)	6.9 (.272)	9.0	13.0	1.5-3.5	12.70 (.500)	3.10 (.122)	3800 (810)	3140 (705)	
AAD6410HL				10.5	14.5	2.8-4.8					4200 (945)
AAD6412HL				12.5	16.5	4.8-6.8					
AAD6414HL				14.5	18.5	6.8-8.8			4610 (1035)		
AAD6416HL				16.5	20.5	8.8-10.8					
AAD6418HL				18.5	22.5	10.8-12.8					
AAD6420HL				20.5	24.5	12.8-14.8					

### STEEL BODY AND MANDREL XX-SSD SERIES


**Material**
**Body:** Carbon Steel

**Mandrel:** Carbon Steel

**Finish**
**Body:** Zinc Plated

**Mandrel:** Zinc Plated

Part Number	D mm inch nom	Hole Dia. mm (Inch)		L mm	P mm Max	Grip Range mm	F mm (Inch) Max	H mm (Inch) Max	Typical Ultimate Strength		
		Min	Max						Shear N (lbs)	Tensile N (lbs)	
SSD6409HL	6.4 (1/4)	6.7 (.264)	6.9 (.272)	9.0	13.0	1.5-3.5	12.70 (.500)	3.10 (.122)	5400 (1215)	6500 (1460)	
SSD6410HL				10.5	14.5	2.8-4.8					8630 (1940)
SSD6412HL				12.5	16.5	4.8-6.8					
SSD6414HL				14.5	18.5	6.8-8.8			9620 (2160)		
SSD6416HL				16.5	20.5	8.8-10.8					
SSD6418HL				18.5	22.5	10.8-12.8					
SSD6420HL				20.5	24.5	12.8-14.8					

**Note: Products in this catalogue are subject to availability**



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