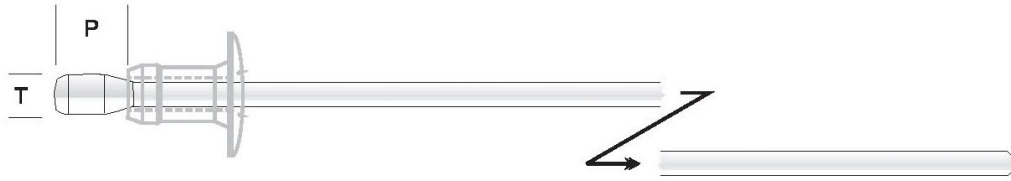


Mandrels For 300 Series Speed Riveting Tools



Long Mandrels

Part Number	Rivet Size AL. and Steel	Hole Size	Short Mandrel			
			Type	Colour	T	P (MAX.)
30194	3.2	3.25	Standard	Green	2.34	3.05
30307		3.40	1st Oversize	Yellow	2.46	3.20
30308		3.50	2nd Oversize	Blue	2.59	3.38
30309	4.0	4.00	Standard	Green	2.79	3.45
30310		4.10	1st Oversize	Yellow	2.92	3.61
30311		4.25	2nd Oversize	Blue	3.05	3.78
30312	4.8	4.85	Standard	Green	3.58	3.99
30313		5.00	1st Oversize	Yellow	3.71	4.17
30314		5.10	2nd Oversize	Blue	3.84	4.32

Short Mandrels

Part Number	Rivet Size AL. and Steel	Hole Size	Short Mandrel			
			Type	Colour	T	P (MAX.)
30315	3.2	3.25	Standard	Green	2.34	3.05
30316		3.40	1st Oversize	Yellow	2.46	3.20
30317		3.50	2nd Oversize	Blue	2.59	3.38
30318	4.0	4.00	Standard	Green	2.79	3.45
30319		4.10	1st Oversize	Yellow	2.92	3.61
30320		4.25	2nd Oversize	Blue	3.05	3.78
30321	4.8	4.85	Standard	Green	3.58	3.99
30322		5.00	1st Oversize	Yellow	3.71	4.17
30323		5.10	2nd Oversize	Blue	3.84	4.32

With standard heads use short mandrels, with long heads use long mandrels.

When using curved heads, mandrels must be curved by hand to ensure a perfect loading of the rivets.

Mandrels must be chosen according to rivet size and according to rivet size and according to hole size. If the incorrect mandrel is used, breakage and wear can result.

Note: Products in this catalogue are subject to availability



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